

**SHE Alerts 0052**

SECTION

SHE Management

Doc. No.

3800/FOR/0052

SUB-SECTION

Incident Investigations

Revision

01

SUBJECT

SHE Incident Alerts

Effective Date

11.12.2019

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Safety First !**SHE ALERT****Safety Communication****Pictures****Classification**

First Aid Injury

Where?**Location :** Workshop
Section: Fabrication**When?****Date:** 25/10/2022**Time:** 12:30hrs**Incident Description**

While bending a 3mm cover sheet using a Press Brake Machine, the bottom of the V-block fell from the machine and hit Semi-Skilled boilermaker on the right leg.

Body part

- Right leg

Preliminary Findings?

- The adjusting bolts which hold the V-block were loose.
- The top bolts on the blade were not secured.
- Press Brake Machine was defective and not isolated.

Corrective Measures

- Isolation procedure briefed to the team.
- All defective equipment to be isolated and repaired before use.
- Employees were briefed about the incident.

**V-block that fell**